

# **Marketing Operations** 2007

# of Dairy Cooperatives,



#### **Abstract**

A total of 49,675 member-producers of the Nation's 155 dairy cooperatives marketed 152.5 billion pounds of milk, or 82.6 percent of all milk marketed, in 2007. Forty-five cooperatives operated 176 dairy processing and manufacturing plants, 12 handled milk through receiving stations only, and 98 had no milk handling facilities. Cooperatives marketed 71 percent of the Nation's butter, 96 percent of nonfat and skim milk powders, 26 percent of natural cheese, 7 percent of packaged fluid milk products, 4 percent of ice cream, 13 percent of ice cream mix, 11 percent of yogurt, 42 percent of dry whey products, 14 percent of sour cream, and 20 percent of condensed buttermilk. Cooperatives in the 1-billion-to-2-billion-pounds of milk group showed the most significant increase in the share of total cooperative milk volume, while the milk share of the larger sized groups, as a whole, was slightly lower. A total of 86 dairy cooperatives reported having 21,475 full-time and 2,944 part-time employees. Complete financial data submitted by 94 dairy cooperatives showed that total assets for the fiscal year were \$8.41 per hundredweight (cwt); total liabilities, \$6.09 per cwt; members' equity, \$2.32 per cwt; and net margin before taxes, 28 cents per cwt, which represented a return on equity of 12.2 percent.

Key Words: Cooperatives, milk, dairy products, marketing.

#### **MARKETING OPERATIONS OF DAIRY COOPERATIVES, 2007**

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On the Cover: Top two photos by Mark Johnson, courtesy of Tennessee Farmers Cooperative. Bottom left: photo by Sheryl Meshke, courtesy of Associated Milk Producers Inc. Bottom right: USDA archival photo.

#### **Preface**

Information for this report came primarily from the responses to a once-every-5-year USDA survey of all U.S. dairy cooperatives. The dairy-specific data were collected in conjunction with the annual survey of all cooperatives by the Cooperative Programs' Statistical Services staff of USDA Rural Development. In some cases, data were estimated for non-respondents based on their financial statements or other sources.

Cooperatives were asked to supply information on their milk-marketing operations for the fiscal year ending in calendar 2007. These fiscal years vary within the calendar year, so the data reflect some differences in time periods.

This report also updates and revises Rural Business-Cooperative Service (RBS) Research Report 201, which was based on cooperative operations for the fiscal year ending in calendar 2002. Revisions were made for consistency in interpreting data between the two surveys.

Unless otherwise specified, when calculating cooperative marketing shares of various products, information for U.S. total volumes was from the statistics reported by USDA National Agricultural Statistics Service: *Milk Disposition and Income, Final Estimates* 1998-2002, *May 2004; Milk Disposition and Income, Final Estimates 2003-2007, May 2009; Dairy Products, 2003 Summary, April 2004; and Dairy Products, 2008 Summary, May 2009.* 

The cooperation of the responding cooperatives and other persons who supplied the necessary data for this report is gratefully acknowledged.

The historical summaries of the results of this and previous surveys may be accessed at <a href="http://www.rurdev.usda.gov/rbs/coops/dairy.htm">http://www.rurdev.usda.gov/rbs/coops/dairy.htm</a>.

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#### **Highlights**

Member-producers of dairy cooperatives marketed 152.5 billion pounds of milk in 2007, a 9.6 percent increase from 2002. This volume represented 82.6 percent of the milk marketed by farmers nationally, a slight increase from 82.4 percent 5 years earlier. The number of dairy cooperatives during this period decreased from 194 to 155. There were 45 cooperatives that processed and manufactured dairy products, the same number as in 2002, while 12 cooperatives operated receiving stations only and 98 had no milk-handling facilities.

Sixty-three percent of total cooperative volume was sold as raw milk in 2007 versus 61 percent in 2002. The other 37 percent was manufactured at plants owned and operated by cooperatives.

There were 49,675 member producers marketing milk in 2007, 19 percent (11,715) fewer than 5 years earlier. Three regions - East North Central, North Atlantic, and West North Central - together accounted for 85 percent of all member producers and 51 percent of cooperative milk volume. The Western region was the top source of cooperative milk. At 58.1 billion pounds, it represented 38 percent of all cooperative milk.

Dairy cooperatives owned and operated 193 plants, 17 for receiving and shipping milk only, 34 for manufacturing American cheese, 17 for making Italian cheese, 49 for packaging fluid milk products, 24 for churning butter, 39 plants for drying milk products, and 24 for whey products. Other plants made various other dairy products. (A plant may perform more than one function.)

Volumes of butter and nonfat and skim milk powders increased from 2002 to 2007. Cooperatives' share of butter, at 1,087 million pounds, remained at 71 percent of U.S. production, and their share of nonfat and skim milk powders, at 1,444 million pounds, was an overwhelming 96 percent. However, cheese made by cooperatives had a substantial drop, decreasing by 15 percent from 5 years earlier to 2,513 million pounds and accounting for 26 percent (versus 34 percent in 2002) of U.S. production. Cooperatives' share of dry whey products also declined, from 52 percent to 42 percent in 2007.

Sales of packaged fluid milk products by cooperatives increased both in volume and in market share. The 4,035 million pounds marketed was 7.4 percent of the Nation's production, up from 7 percent in 2002. Share of ice cream increased from 3 percent to 4 percent, while share of ice cream mix increased from 6 percent to 13 percent. In 2007, cooperatives marketed 11 percent of the Nation's yogurt, 14 percent of the sour cream, and 20 percent of the condensed buttermilk.

As in 2002, there were four cooperatives that each handled more than 6 billion pounds of member milk in 2007. The four accounted for 49.2 percent of cooperative milk volume in 2007, the same share as reported for 2002. Together, the 17 cooperatives in the more-than-2-billion-pounds-size groups had a very slight decrease in the share of cooperative milk, 0.3 percentage point, from 80.6 percent in 2002 to 80.3 percent in 2007.

Both the cooperative number and the milk volume of the 1-billion-to-2-billion-pounds group more than doubled over the 5-year period. This is the size group to show the most significant increase in the share of total cooperative milk volume (from 5.1 percent in 2002 to 10.1 percent), mostly at the expense of the groups of cooperatives with smaller milk volumes.

The four largest cooperatives had only a slightly higher share of the Nation's milk, moving from 40.5 percent in 2002 to 40.7 percent in 2007. Broadening the focus to the largest 8 dairy cooperatives and the largest 20, their shares of cooperative milk or total U.S. milk changed little or not at all. In terms of milk volume, the relative position of dairy cooperatives to the rest of the industry has been remarkably stable.

Sixty-five dairy cooperatives reported having a total of 21,475 full-time and 2,938 part-time employees in 2007. Six other cooperatives each had only one part-time employee. Another 15 cooperatives reportedly had no employees. These 86 cooperatives marketed 86 percent of cooperative milk.

Complete financial data submitted by 94 dairy cooperatives showed that total assets for the fiscal year ending in 2007 were \$12 billion (\$8.41 per cwt), total liabilities were \$8.7 billion (\$6.09 per cwt), and members' equity was \$3.3 billion (\$2.32 per cwt). Eighty-two percent of the equity was allocated to members. Net margin before taxes was \$404 million (28 cents per cwt), a return on equity of 12.2 percent. Together these cooperatives marketed 94 percent of total cooperative milk volume.

## MARKETING OPERATIONS OF DAIRY COOPERATIVES, 2007

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Farmer owned and operated dairy cooperatives continue to provide the most significant channel for marketing milk from the Nation's dairy farms.

In line with industry and dairy farm trends, the number of cooperatives is declining, but those remaining are handling larger volumes. In addition, many cooperatives own and operate plants to process, manufacture, and market various dairy products.

This report, ninth in a series of periodic appraisals of the scope and performance of dairy cooperatives, describes their continuing evolution in an everchanging market environment.

#### Cooperative Industry Profile

Between 2002 and 2007, the number of dairy cooperatives decreased by 39 (20 percent), from 194 to 155. The pace was faster than the reduction of 32 cooperatives (14 percent) recorded from 1997 to 2002. In 2007, 129 (83 percent of all dairy cooperatives) were headquartered in the North Atlantic, East North Central, and West North Central regions; the North Atlantic region had the most with 55 dairy cooperatives (table 1). These three regions also showed a drop of dairy cooperative numbers from 2002. The steepest reduction was 30 in the North Atlantic region. The South Atlantic region had an increase of two cooperatives. The number of dairy cooperatives in the South Central and Western regions remained unchanged.

In 2007, 45 cooperatives (29 percent of all dairy cooperatives) processed and manufactured dairy products, the same number as in 2002. The number of cooperatives with plant operations increased by one both in the South Atlantic and South Central regions, and it decreased by one each in the North Atlantic and West North Central regions. The East North Central region still had the most cooperatives (20) with plant operations.

Cooperatives that operated only milk receiving stations decreased from 19 to 12 by 2007. The West North Central region dropped five cooperatives, while the East North Central and South Central dropped two each. There was a gain of two cooperatives that operated only milk-receiving stations in the Western region.

Cooperatives that did not have plants or milk-receiving facilities decreased from 130 to 98. Almost half of these were in the North Atlantic region. However, the 48 such cooperatives in that region represented a decrease of 29 from 2002, the steepest decline among the 3 regions that showed a decline. The South Atlantic, West North Central, and South Central regions each gained one such cooperative.

Most cooperatives (88 percent of all dairy cooperatives) sold at least some bulk raw milk (table 2). The number of cooperatives that marketed butter, Italian cheese, sour cream and yogurt remained unchanged from 2002. There was a gain of four cooperatives that made specialty cheeses and a gain of one each that made dry whole milk and condensed milk. On the other hand, six fewer cooperatives than in 2002 made American cheese. Cooperatives that handled other selected dairy products all declined in number.

#### Milk Volume and Utilization

In 2007, cooperative member- p roducers marketed 152.5 billion pounds of milk, or 82.6 percent of milk marketed by all U.S. producers (table 3). The cooperative share of milk was an increase of 0.2 percentage point from 2002, when it was 82.4 percent. Over the 5-year period, milk marketed by cooperative members increased 9.6 percent, while the increase was 9.2 percent by all U.S. producers.

Milk received from nonmembers and non-cooperative firms decreased by almost 2 billion pounds (37 percent) when compared with 2002. In total, coopera-

Figure 1—Number of Cooperatives Operating in Each Region, Member-Producers, Member Milk, and Milk per Producer, 2007

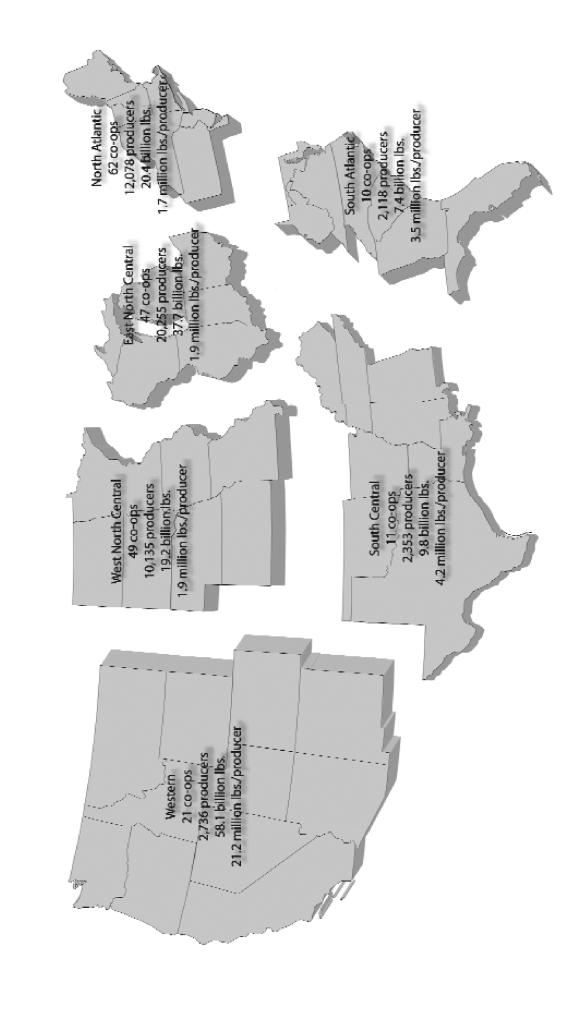


Table 1—Dairy cooperatives by type of operation and by headquarters region, 2002 and 2007

| Region <sup>1</sup>         |      | sing and<br>acturing<br>roducts | Operati<br>rece<br>facilitie | iving | Not ope<br>milk pla<br>receiv<br>facilit | nts or<br>ring | To   | tal  |
|-----------------------------|------|---------------------------------|------------------------------|-------|--|----------------|------|------|
|                             | 2002 | 2007                            | 2002                         | 2007  | 2002                                     | 2007           | 2002 | 2007 |
|                             |      |                                 |                              | Nu    | ımber                                    |                |      |      |
| North Atlantic              | 7    | 6                               | 1                            | 1     | 77                                       | 48             | 85   | 55   |
| South Atlantic              | 1    | 2                               | 0                            | 0     | 2  | 3              | 3    | 5    |
| East North Central          | 20   | 20                              | 5                            | 3     | 16                                       | 12             | 41   | 35   |
| West North Central          | 10   | 9                               | 10                           | 5     | 24                                       | 25             | 44   | 39   |
| South Central               | 0    | 1                               | 2                            | 0     | 1  | 2              | 3    | 3    |
| West                        | 7    | 7                               | 1                            | 3     | 10                                       | 8              | 18   | 18   |
| All regions                 | 45   | 45                              | 19                           | 12    | 130                                      | 98             | 194  | 155  |
|                             |      |                                 |                              | Perc  | ent                                      |                |      |      |
| Share of total cooperatives | 23   | 29                              | 10                           | 8     | 67                                       | 63             | 100  | 100  |

<sup>&</sup>lt;sup>1</sup>Figure 1 shows States by region.

Table 2—Cooperatives marketing selected dairy products, 2002 and 2007<sup>1</sup>

| Item  | 2002 | 2007                    | 5-year change |
|---|------|-------------------------|---------------|
|   |      | Number of cooperatives- |               |
| Bulk raw milk                                     | 168  | 136                     | -32           |
| Butter  | 19   | 19                      | 0             |
| Nonfat dry milk                                   | 17   | 14                      | -3            |
| Dry whole milk                                    | 4    | 5                       | +1            |
| Dry buttermilk                                    | 11   | 10                      | -1            |
| Natural cheese other than cottage cheese          | 32   | 31                      | -1            |
| American cheese                                   | 24   | 18                      | -6            |
| Italian cheese                                    | 6    | 6                       | 0             |
| Swiss cheese                                      | 5    | 4                       | -1            |
| Other (specialty) cheeses                         | 11   | 15                      | +4            |
| Cottage cheese                                    | 9    | 6                       | -3            |
| Sour cream  | 8    | 8                       | 0             |
| Packaged fluid milk products                      | 16   | 13                      | -3            |
| ce cream  | 7    | 6                       | -1            |
| ce cream mix                                      | 8    | 6                       | -2            |
| Yogurt  | 6    | 6                       | 0             |
| Condensed milk                                    | 14   | 15                      | +1            |
| Condensed whey                                    | 10   | 7                       | -3            |
| Condensed buttermilk                              | 6    | 4                       | -2            |
| Ory whey products                                 | 13   | 11                      | -2            |
| Whey protein concentrates & isolates <sup>2</sup> |      | 6                       |               |
| Lactose <sup>2</sup>                              |      | 4                       |               |

A cooperative may market several products.
Separately counted for 2007

Table 3—Cooperative share of milk marketed by producers, 2002 and 2007

|               |                                   |   |   |                        |                | rative share<br>.S. Total |
|---------------|-----------------------------------|---|---|------------------------|----------------|---------------------------|
| Year          | Milk from<br>member-<br>producers | Milk from<br>sources other<br>than<br>cooperatives <sup>1</sup> | Total milk handled by cooperatives <sup>2</sup> | United States<br>total | Member<br>milk | Total<br>milk<br>handled  |
|               |                                   | Milli   | ion pounds                                      |                        | Pe             | rcent                     |
| 2002          | 139,205                           | 5,144   | 144,349   | 168,944                | 82.4           | 85.4                      |
| 2007          | 152,514                           | 3,272   | 155,786   | 184,565                | 82.6           | 84.4                      |
|               |                                   |   |   |                        |                |                           |
| 5-year change | 9.6%                              | -36.7%  | 7.9%  | 9.2%                   |                |                           |

<sup>&</sup>lt;sup>1</sup> Milk from nonmembers and non-cooperative firms.

tives received or bargained for 155.8 billion pounds of milk, or 84.4 percent of total volume marketed by all U.S. producers. Cooperatives' share was 1 percentage point lower than in 2002. Cooperatives sold 63 percent of this volume as raw milk, up 2 percentage points from 2002 (table 4). In other words, cooperatives processed or manufactured 37 percent of the milk in the plants they directly operated.

Market strategy changes and industry restructuring in recent years caused a large volume of the raw milk to be shipped to dairy plants in which cooperatives had an investment but did not directly operate.

Table 4—Utilization of milk marketed by cooperatives, 2002 and 2007<sup>1</sup>

| Year                                 | Milk marketed  | Utilization rate |
|--------------------------------------|----------------|------------------|
|                                      | Million pounds | Percent          |
| 2002                                 |                |                  |
| Sold raw <sup>2</sup>                | 88,073         | 61               |
| Processed o                          | r              |                  |
| manufactu                            | red 56,276     | 39               |
| Total                                | 144,349        | 100              |
| 2007                                 |                |                  |
| Sold raw <sup>2</sup><br>Processed o | 98,288<br>r    | 63               |
| manufactu                            | •              | 37               |
| Total                                | 155,786        | 100              |

<sup>&</sup>lt;sup>1</sup> Excludes inter-cooperative volume and includes milk from non-member producers and non-cooperative firms.

To some extent, declining cooperative plant numbers and decreases in market shares of some products were the results of this market evolution.

#### **Member Supply and Location**

There were 49,675 cooperative member-producers marketing milk in 2007. Most (20,255 producers) were in the East North Central region, followed by the North Atlantic region (12,078 producers) and the West North Central region (10,135 producers). Together, these regions had 85 percent of total member producers, but only 51 percent of member milk (table 5).

Following the national trend of decreasing dairy farm numbers, dairy cooperatives reported a 19-percent decline in the number of member-producers in 5 years — from 61,390 to 49,675. The greatest declines were in the two North Central regions, each of which had 4,000 fewer member-producers.

Every region of the Nation seemed to be adequately served by dairy cooperatives. The South Atlantic was served by 10 cooperatives, while 62 cooperatives had members in the North Atlantic region.

In 2007, the Western region remained the top source of cooperative milk volume. The 2,736 producers there (5.5 percent of all dairy cooperative members) marketed 58.1 billion pounds of member milk. This represented 38 percent of member milk marketed by all cooperatives, up from 35 percent in 2002. The East North Central region accounted for 25 percent of total member milk volume, unchanged from 2002. The North Atlantic and West North Central regions each supplied 13 percent of the total U.S. cooperative member volume.

<sup>&</sup>lt;sup>2</sup> Handled by physical receipt, bargaining or servicing transactions. Excludes inter-cooperative shipment.

<sup>&</sup>lt;sup>2</sup> Includes milk shipped to plants which cooperatives invested in.

Table 5—Cooperative member milk by region, number of producers, and milk per producer, 2002 and 2007

| Year and region <sup>1</sup> | Cooperatives <sup>2</sup> | Member-<br>producers | Member<br>milk | Milk per<br>producer | Co-op regional share of milk <sup>3</sup> |
|------------------------------|---------------------------|----------------------|----------------|----------------------|---|
|                              | Nun                       | nber                 | Million p      | ounds                | Percent                                   |
| 2002                         |                           |                      |                |                      |   |
| North Atlantic               | 87                        | 12,886               | 19,826         | 1.5                  | 69  |
| South Atlantic               | 8                         | 2,770                | 8,448          | 3.0                  | 90  |
| East North Central           | 53                        | 24,314               | 34,210         | 1.4                  | 90  |
| West North Central           | 53                        | 14,199               | 17,893         | 1.3                  | 94  |
| South Central                | 8                         | 3,617                | 9,752          | 2.7                  | 89  |
| Western                      | 24                        | 3,604                | 49,076         | 13.6                 | 73  |
| AII <sup>4</sup>             | 194                       | 61,390               | 139,205        | 2.3                  | 82.4                                      |
| 2007                         |                           |                      |                |                      |   |
| North Atlantic               | 62                        | 12,078               | 20,428         | 1.7                  | 76  |
| South Atlantic               | 10                        | 2,118                | 7,350          | 3.5                  | 94  |
| East North Central           | 47                        | 20,255               | 37,675         | 1.9                  | 91  |
| West North Central           | 49                        | 10,135               | 19,192         | 1.9                  | 97  |
| South Central                | 11                        | 2,353                | 9,788          | 4.2                  | 83  |
| Western                      | 21                        | 2,736                | 58,081         | 21.2                 | 76  |
| All <sup>4</sup>             | 155                       | 49,675               | 152,514        | 3.1                  | 82.6                                      |

Figure 1 shows States by region.

All regions except the South Atlantic increased milk volumes from cooperative members. The greatest increase was in the Western region, up 9 billion pounds in 5 years.

Milk deliveries per member-p roducer were up in all regions in the last 5 years. Nationally, it increased 35 percent from 2.3 million pounds to 3.1 million pounds. Per member delivery was highest in the Western region at 21.2 million pounds, a 56-percent in cress from 13.6 million pounds in 2002, and was more than 12 times that of the North Atlantic region in 2007.

#### **Plant Operations**

Cooperatives owned and operated a total of 193 dairy plants in 2007, 18 fewer than in 2002 (table 6). More than one-third of the plants (66 plants) were in the East North Central region. The region was also the most prominent in almost all categories of dairy plants, except for churning butter, drying milk products, and making ice cream. The Western region had the most plants for manufacturing butter and dry milk products.

Three regions had more plants in 2007 than in 2002: the North Atlantic region gained one plant, the South Atlantic region gained five, and the South Central region gained two. On the other hand, the 2 North Central regions and the Western region had fewer plants operated by cooperatives, with the East North Central region showing 17 fewer plants.

Seventeen plants served only as milk-receiving stations, compared with 35 in 2002. Manufacturing operations were carried out in 176 plants, unchanged from 2002.

Forty-nine cooperative plants packaged fluid milk products, up seven from 2002. The East North Central region had the most, with 14, followed by the West Central region, with 12. Butter-manufacturing plants declined from 25 to 24. Thirty-nine plants manufactured dry milk products (other than dry whey p roducts), down four from 5 years earlier.

Many manufacturing operations were devoted to cheesemaking — 34 American, 17 Italian, and 18 other cheeses. The East North Central region had the most cooperative cheese plants in every category.

In 2007, 11 cooperative plants made cultured p roducts and the same number made ice cream. Fifty-

<sup>&</sup>lt;sup>2</sup> Cooperatives having member-producers in the region.

<sup>3</sup> Cooperative member milk volume as a percentage of regional volume marketed by producers.

<sup>&</sup>lt;sup>4</sup> Sum of cooperatives not equal to all-region total because many had member-producers in more than one region.

six plants produced condensed milk and whey products. Dry whey products were made in 24 cooperative plants. Twenty-six plants performed functions that are not listed in table 6.

#### **Dairy Products Marketed**

This section and the accompanying tables (tables 7 and 8) describe the net volumes of selected dairy

products marketed by cooperatives. Comparisons are made between the volumes marketed by cooperatives and total U.S. production.

**Butter** — Cooperatives churned 1,087 million pounds of butter in 2007, up 14 percent from 2002. Cooperatives' share of U.S. production remained at 71 percent.

Table 6—Number of dairy plants owned and operated by cooperatives performing various marketing functions, by plant location, 2002 and 2007<sup>1</sup>

|                                      |                   |                   |                          | Region <sup>2</sup>      |                  |         |       |
|--------------------------------------|-------------------|-------------------|--------------------------|--------------------------|------------------|---------|-------|
| Marketing function                   | North<br>Atlantic | South<br>Atlantic | East<br>North<br>Central | West<br>North<br>Central | South<br>Central | Western | Total |
|                                      |                   |                   |                          | Number                   |                  |         |       |
| 2002                                 |                   |                   |                          |                          |                  |         |       |
| Receive and ship milk <sup>3</sup>   | 11                | 1                 | 43                       | 41                       | 7                | 22      | 125   |
| Churn butter                         | 5                 | 2                 | 6                        | 4                        | 1                | 7       | 25    |
| Make dry products                    | 6                 | 2                 | 8                        | 7                        | 3                | 17      | 43    |
| Make American cheese                 | 3                 | 0                 | 23                       | 11                       | 0                | 11      | 48    |
| Make Italian cheese                  | 2                 | 0                 | 13                       | 4                        | 0                | 2       | 21    |
| Make other cheeses                   | 0                 | 0                 | 15                       | 3                        | 0                | 0       | 18    |
| Package fluid milk                   | 4                 | 1                 | 14                       | 13                       | 4                | 6       | 42    |
| Make cultured products               | 2                 | 1                 | 5                        | 4                        | 2                | 1       | 15    |
| Make ice cream                       | 0                 | 1                 | 9                        | 5                        | 1                | 4       | 20    |
| Make condensed products <sup>4</sup> | 4                 | 2                 | 26                       | 14                       | 4                | 16      | 66    |
| Make dry whey products               | 2                 | 0                 | 12                       | 10                       | 0                | 4       | 28    |
| Other dairy-related activities       | 6                 | 0                 | 4                        | 6                        | 1                | 1       | 18    |
| Total <sup>5</sup>                   | 18                | 3                 | 83                       | 57                       | 13               | 37      | 211³  |
| 2007                                 |                   |                   |                          |                          |                  |         |       |
| Receive and ship milk3               | 9                 | 0                 | 42                       | 35                       | 11               | 26      | 23    |
| Churn butter                         | 3                 | 2                 | 5                        | 5                        | 1                | 8       | 24    |
| Make dry products                    | 6                 | 2                 | 7                        | 6                        | 2                | 16      | 39    |
| Make American cheese                 | 4                 | 0                 | 15                       | 9                        | 0                | 6       | 34    |
| Make Italian cheese                  | 1                 | 0                 | 11                       | 3                        | 0                | 2       | 17    |
| Make other cheeses                   | 1                 | 0                 | 13                       | 4                        | 0                | 0       | 18    |
| Package fluid milk                   | 3                 | 5                 | 14                       | 12                       | 9                | 6       | 49    |
| Make cultured products               | 2                 | 0                 | 4                        | 4                        | 0                | 1       | 11    |
| Make ice cream                       | 0                 | 0                 | 3                        | 4                        | 1                | 3       | 11    |
| Make condensed products <sup>4</sup> | 5                 | 3                 | 20                       | 12                       | 2                | 14      | 56    |
| Make dry whey products               | 2                 | 0                 | 10                       | 8                        | 0                | 4       | 24    |
| Other dairy-related activities       | 8                 | 0                 | 3                        | 9                        | 1                | 5       | 26    |
| Total⁵                               | 19                | 8                 | 66                       | 50                       | 15               | 35      | 193³  |

<sup>&</sup>lt;sup>1</sup> All dairy plants, including joint-venture plants operated by co-ops.

<sup>&</sup>lt;sup>2</sup> Figure 1 shows States by region.

Of plants performing milk receiving and shipping function, 35 were receiving stations only in 2002 and 17 in 2007. Thus, 176 plants in both years were dairy products manufacturing plants.

<sup>&</sup>lt;sup>4</sup> Includes condensed whey and concentrated milk products.

<sup>&</sup>lt;sup>5</sup> Sum of plants not equal to totals because some perform more than one function.

Table 7—Selected dairy products marketed by cooperatives, 2002 and 2007

| Item  | 2002      | 2007           | 5-year change |           |
|---|-----------|----------------|---------------|-----------|
|   |           | Thousand pour  | าds           | -Percent- |
| Butter  | 956,211   | 1,087,012      | 130,801       | 14        |
| Dry milk products                                   |           |                |               |           |
| Dry whole milk                                      | 22,425    | 16,322         | -6,103        | -27       |
| Dry buttermilk                                      | 48,104    | 53,043         | 4,939         | 10        |
| Nonfat and skim milk powders <sup>1</sup>           | 1,352,016 | 1,444,395      | 92,379        | 7         |
| Nonfat dry milk, human                              |           | 1,357,782      |               |           |
| Skim milk powders                                   |           | 83,790         |               |           |
| Dry skim milk, animal                               |           | 2,823          |               |           |
| Natural cheese other than cottage cheese            | 2,948,084 | 2,512,713      | -435,371      | -15       |
| American cheese                                     | 2,112,011 | 1,698,485      | -413,526      | -20       |
| Italian cheese                                      | 765,426   | 742,830        | -22,596       | -3        |
| Swiss cheese  | 39,509    | 36,921         | -2,588        | -7        |
| Other (specialty) cheeses                           | 31,138    | 34,477         | 3,339         | 11        |
| Dry whey products                                   | 1,104,000 | 1,027,144      | -76,856       | -7        |
| Dry whey (including modified whey) <sup>2</sup>     |           | 739,877        |               |           |
| Whey protein concentrates & isolates                |           | 171,077        |               |           |
| Lactose   |           | 116,190        |               |           |
| Packaged fluid milk products                        | 3,795,462 | 4,034,808      | 239,346       | 6         |
| Sour cream  | 132,690   | 162,827        | 30,137        | 23        |
| Cottage cheese                                      | 111,424   | 100,205        | -11,219       | -10       |
| Condensed whole and skim milk (solids) <sup>3</sup> | 629,684   | 765,221        | 135,537       | 22        |
| Condensed buttermilk (solids)                       | 19,000    | 11,040         | -7,960        | -42       |
| Bulk fluid cream (butterfat)                        | 326,516   | 485,536        | 159,020       | 49        |
| Bulk fluid skim                                     | 294,604   | 390,331        | 95,727        | 32        |
|   |           | Thousand gallo | ons           |           |
| Ice cream   | 38,000    | 49,268         | 11,268        | 30        |
| Ice cream mix                                       | 47,000    | 93,411         | 46,411        | 99        |
| Yogurt  | 4,405     | 8,129          | 3,724         | 85        |

<sup>&</sup>lt;sup>1</sup> The three nonfat and skim milk powders are separately counted for 2007. However, nonfat dry milk (human) may be over-counted and skim milk powders and dry skim milk (animal) under-counted, because some cooperatives reported the three products as a lump sum number

**Dry milk products** — A total of 1,444 million pounds of nonfat and skim milk powders (nonfat dry milk, skim milk powders, and dry skim milk for animal) were marketed in 2007 by cooperatives. They had a 96-percent share of U.S. production of these dry milk products. (Skim milk powder is a new category of dry product being reported since 2005. It includes protein standardized and blends.)

Cooperatives marketed 51 percent of the Nation's dry whole milk, up from 47 percent in 2002. Their share of dry buttermilk was 65 percent in 2007.

**Cheese** — In 2007, cooperatives marketed 2,513 million pounds of natural cheese, excluding cottage cheese, a decline of 15 percent from 2002. As a result, cooperatives' share of U.S. natural cheese production was reduced by 8 percentage points, from 34 percent to 26 percent.

Among the natural cheese produced by cooperatives, over two-thirds (1,698 million pounds or 68 percent) was American cheese, followed by Italian cheese (743 million pounds or 30 percent).

<sup>&</sup>lt;sup>2</sup> The three dry whey products are separately counted for 2007. Dry whey may include some dry permeate and whey protein concentrates and isolates.

<sup>&</sup>lt;sup>3</sup> Bulk and canned, including blends and ultrafiltered products.

| Table 8—Selected dairy products marketed by cooperatives and snares of U.S. production, 2002 and 2007 | d by cooperatives and  | snares or U.S. p | roduction, 2002 a | and 2007            |                   |                |
|---|------------------------|------------------|-------------------|---------------------|-------------------|----------------|
| ltem  | 2002 co-ops            | 2002 U.S.        | Co-op share       | 2007 co-ops         | 2007 U.S.         | Co-op share    |
|   | Thousar                | Thousand pounds  | Percent           | Thousa              | Thousand pounds   | Percent        |
| Butter  | 956,211                | 1,355,147        | 7.1               | 1,087,012           | 1,532,717         | 71             |
| Dry milk products   |                        |                  |                   |                     |                   |                |
| Dry whole milk  | 22,425                 | 47,411           | 47                | 16,322              | 31,746            | 51             |
| Dry buttermilk  | 48,104                 | 54,886           | 88                | 53,043              | 81,386            | 65             |
| Nonfat and skim milk powders¹   | 1,352,016              | 1,603,504        | 84                | 1,444,395           | 1, 503,992        | 96             |
| Natural cheese other than cottage cheese  | 2,948,084              | 8,547,267        | 34                | 2,512,713           | 9,776,785         | 56             |
| American cheese   | 2,112,011              | 3,690,978        | 22                | 1,698,485           | 3,877,214         | 44             |
| Italian cheese  | 765,426                | 3,470,014        | 22                | 742,830             | 4,198,800         | 18             |
| Swiss cheese  | 39,509                 | 254,096          | 16                | 36,921              | 313,689           | 12             |
| Other (specialty) cheeses   | 31,138                 | 1,132,179        | ო                 | 34,477              | 1,387,082         | Ø              |
| Dry whey products   | 1,104,000              | 2,116,340        | 52                | 1,027,144           | 2,420,250         | 42             |
| Dry whey (including modified whey) <sup>2</sup>   |                        |                  |                   | 739,877             | 1,231,798         | 09             |
| Whey protein concentrates & isolates  |                        |                  |                   | 171,077             | 432,928           | 40             |
| Lactose   |                        |                  |                   | 116,190             | 755,525           | 15             |
| Packaged fluid milk products <sup>3</sup>   | 3,795,462              | 54,216,000       | 7.0               | 4,034,808           | 54,619,000        | 7.4            |
| Sour cream  | 132,690                | *n.a.            | n.a.              | 162,827             | 1,135,468         | 4              |
| Condensed buttermilk (solids)   | 19,000                 | 55,875           | 34                | 11,040              | 55,754            | 20             |
|   | Thousand gallons-      | nd gallons       | Percent           | Thous               | Thousand gallons  | Percent        |
| loe cream   | 38,000                 | 1,364,580        | ო                 | 49,268              | 1,352,445         | 4              |
| loe cream mix<br>Yogiirt  | 47,000<br>4 405        | 728,701          | യയ                | 93,411<br>8 129     | 721,877<br>74 722 | <del>ნ</del> £ |
| ,   | )<br>}<br><del>?</del> | ·<br>·<br>·<br>· | )                 | )<br> -<br> }<br> } | :                 | -              |

Nonfat dry milk (human) and dry skim milk (animal) for 2002. 2007 data includes skim milk powders.
Dry whey reported by cooperatives may include some dry permeate, and whey protein concentrates and isolates.
U.S. beverage milk volume adopted from http://www/ers.usda.gov/publications/ldp/LDPTables.htm.
\*- not available.

American cheese made by cooperatives was down 20 percent from 2002, while U.S. production increased 5 percent, resulting in a decreased cooperative share of 44 percent, down from 57 percent in 2002.

In the same 5 years, cooperative Italian cheese marketing decreased by 3 percent, and cooperative share of U.S. total Italian cheese dipped to 18 percent.

Cooperative Swiss cheese production in 2007 was 37 million pounds, 7 percent lower than in 2002. Cooperative share of U.S. production was down to 12 percent.

Cooperatives also marketed 34 million pounds of natural cheese other than American, Italian, or Swiss cheese, an 11-percent increase from 2002. However, this accounted for only 2 percent of U.S. production of other cheeses, unchanged from 2002.

#### Packaged fluid milk products -

Cooperatives marketed 4,035 million pounds of packaged fluid milk products in 2007, up 6 percent from 2002. However, cooperatives' share of U.S. total beverage milk volume increased only slightly, from 7 percent 5 years earlier to 7.4 percent in 2007.

#### Ice cream and ice cream mix —

Cooperatives' role in the ice cream business is relatively minor, marketing 49 million gallons in 2007. Their share of the Nation's production increased from 3 to 4 percent. Ice cream made by cooperatives increased 30 percent while U.S. production decreased slightly.

Cooperatives reported manufacture of 93 million gallons of ice cream mix or 13 percent of U.S. production in 2007. This market share was more than double the 6 percent share in 2002. In the 5-year period, U.S. production decreased slightly while cooperative volume almost doubled.

**Yogurt** — The volume of yogurt marketed by cooperatives increased 85 percent since 2002, and market share occupied by cooperatives increased from 6 percent to 11 percent.

**Dry whey products** — In 2007, cooperatives marketed 1,027 million pounds of dry whey products, down 7 percent from 2002, while U.S. production in crassed 14 percent in the same period. The percentage of dry whey products made by cooperatives decreased from 52 percent to 42 percent of U.S. production in 5 years.

#### Sour cream and cottage cheese -

Cooperatives marketed 163 million pounds of sour

c ream in 2007, an increase of 23 percent over the 5-year period and representing a 14-percent share of U.S. production. Cottage cheese produced by cooperatives decreased by 10 percent to 100 million pounds.

**Condensed milk products** — Condensed whole and skim milk, both bulk and canned, and including blends and ultrafiltered products, totaled 765 million pounds of milk solids. This was a 22-percent increase over 2002. Cooperatives' share of condensed buttermilk dropped to 20 percent of U.S. total in 2007, down from 34 percent.

#### **Cooperative Sizes**

Therewere four cooperatives that each handled more than 6 billion pounds of member milk in 2007, the same number as in 2002 (table 9). The four accounted for 49.2 percent of cooperative milk in 2007, the same share as reported for 2002.

The number of cooperatives in the next size group (3 billion to 6 billion pounds of milk) increased by one, to eight, by 2007. The milk volume of this group occupied a 22.9-percent share of cooperative milk, an increase of 2 percentage points from 2002.

The 2-billion-to-3-billion-pounds group saw a decrease of one cooperative from 2002, and the group's shareof cooperative milk decreased by 2.3 percentage points, from 10.5 percent to 8.3 percent.

The most significant change was the 1-billion-to-2-billion-pounds group. The number of cooperatives in this group more than doubled from 5 to 11, as did their milk volume. Their share of cooperative milk almost doubled, from 5.1 percent to 10.1 percent in 2007.

The 0.5-billion-to-1-billion-pounds group had eight cooperatives in 2007, five fewer than in 2002. The milk volume accounted for by this group declined the most (by 3.9 billion pounds, or 43 percent), and showed the most substantial decrease in the share of cooperative milk volume, from 6.5 percent to 3.4 percent.

Thirty-two cooperatives were in the group that marketed between 100 million and 500 million pounds of milk in 2007, an increase of two cooperatives. Together, this group had a slightly lower milk volume and had a 4.4-percent share of cooperative milk, down from 4.9 percent in 2002.

Therewere 87 cooperatives in the smallest sized group, which marketed less than 100 million pounds of milk in 2007. This was a steep (33 percent) decline from 2002, when 129 cooperatives in this group were count-

ed. The group's milk volume declined by 34 percent and held only a 1.8-percent share of cooperative milk, a marked decline from the 2.9-percent share in 2002.

Relative to others, the 1-billion-to-2-billion-pounds-of-milk group of cooperatives grew the most in terms of market share. While as a group, the 17 largest sized cooperatives (greater than 2 billion pounds of milk) by and large held steady, decreasing their share of cooperative milk by only 0.3 percentage point from 80.6 percent in 2002 to 80.3 percent in 2007, the smaller sized groups lost more ground.

#### **Concentration Ratio**

A measure commonly used to gauge the concentration of a sector (or market) is the share occupied by the four largest firms in the sector.

The share of the largest four dairy cooperatives remained at 49.2 percent of cooperative milk in 2007, as it was in 2002 (tables 9 and 10). Because there was a slight increase in total cooperative milk relative to total

U.S. milk marketed (table 3), the largest four dairy cooperatives also had a slightly higher share of the Nation's milk, increasing from 40.5 percent in 2002 to 40.7 percent in 2007.

When the focus was expanded to the largest eight dairy cooperatives, their milk as a share of cooperative milk and as a share of total U.S. milk both went down somewhat from 2002 to 2007.

Meanwhile, the largest 20 dairy cooperatives had a slight decline in their share of cooperative milk. However, their share of the Nation's milk was unchanged.

In terms of milk volume, the relative position of dairy cooperatives to the rest of the industry has been remarkably stable.

#### **Employees**

A total of 65 dairy cooperatives (42 percent of all dairy cooperatives) reported having 21,475 full-time

| Table 9—Size of dairy coop | eratives in terms of | milk marketed by | members, 2002 and 2007 |
|----------------------------|----------------------|------------------|------------------------|
|                            |                      | Share of         |                        |

| Milk marketed by members     | Соор | eratives |       | are of<br>eratives | Membe   | er milk | Share o | •     |
|------------------------------|------|----------|-------|--------------------|---------|---------|---------|-------|
|                              | 2002 | 2007     | 2002  | 2007               | 2002    | 2007    | 2002    | 2007  |
|                              | Nı   | ımber    | P6    | ercent             | Million | Pounds  | Perd    | ent   |
| More than 6 billion pounds   | 4    | 4        | 2.1   | 2.6                | 68,499  | 75,089  | 49.2    | 49.2  |
| 3 to 6 billon pounds         | 7    | 8        | 3.6   | 5.2                | 29,040  | 34,899  | 20.9    | 22.9  |
| 2 to 3 billon pounds         | 6    | 5        | 3.1   | 3.2                | 14,615  | 12,504  | 10.5    | 8.2   |
| 1 to 2 billion pounds        | 5    | 11       | 2.6   | 7.1                | 7,120   | 15,439  | 5.1     | 10.1  |
| 0.5 to 1 billion pounds      | 13   | 8        | 6.7   | 5.2                | 9,101   | 5,176   | 6.5     | 3.4   |
| 100 to 500 million pounds    | 30   | 32       | 15.5  | 20.6               | 6,761   | 6,740   | 4.9     | 4.4   |
| Less than 100 million pounds | 129  | 87       | 66.5  | 56.1               | 4,063   | 2,681   | 2.9     | 1.8   |
| Total                        | 194  | 155      | 100.0 | 100.0              | 139,199 | 152,528 | 100.0   | 100.0 |

Table 10—Share of milk marketed by members of dairy cooperatives, 2002 and 2007

|                             | •        | • •     |      |  |
|-----------------------------|----------|---------|------|--|
|                             | Category | 2002    | 2007 |  |
|                             |          | Percent |      |  |
| Share of cooperative volume |          |         |      |  |
| 4 largest cooperatives      |          | 49.2    | 49.2 |  |
| 8 largest cooperatives      |          | 62.9    | 62.3 |  |
| 20 largest cooperatives     |          | 84.0    | 83.7 |  |
| Share of total U.S. volume  |          |         |      |  |
| 4 largest cooperatives      |          | 40.5    | 40.7 |  |
| 8 largest cooperatives      |          | 51.8    | 51.5 |  |
| 20 largest cooperatives     |          | 69.2    | 69.2 |  |
|                             |          |         |      |  |

and 2,938 part-time employees in 2007 (table 11). These cooperatives marketed 127.4 billion pounds of member milk, or 84 percent of cooperative milk.

(In addition to the main business of marketing milk, some cooperatives also handled farm supplies and/or other commodities. Therefore, not all employees were engaged in the business of handling milk and dairy products.)

Six other cooperatives had only part-time employees. These were small bargaining cooperatives, each employing a part-time employee.

Another 15 cooperatives reportedly had no employees. Again, most of them were small bargaining cooperatives.

In total, these 86 cooperatives represented 55 percent of all dairy cooperatives and marketed 86 percent of cooperative milk. The remaining 14 percent of the milk was handled by the 45 percent of dairy cooperatives that did not supply employment information.

#### **Financial Performance**

Complete financial data submitted by 94 dairy cooperatives showed that their total assets for the fiscal year ending in 2007 were \$12 billion (table 12). Current assets accounted for \$7.3 billion, and fixed assets (net property, plant, and equipment (PP&E) and other assets) were \$4.6 billion.

Total liabilities for the 94 cooperatives were \$8.7 billion. They owed \$6.3 billion in current liabilities, and incurred \$2.4 billion long-term debt.

Members' equity, the balance of assets and liabilities, was \$3.3 billion. Most equity (82 percent or \$2.7 billion) was allocated to members.

On a per-hundredweight-of-milk basis, total assets were \$8.41, total liabilities were \$6.09, and member equity was \$2.32.

(Dairy cooperatives typically pay members for their milk twice a month. A large proportion of the current assets and the current liabilities are related to such periodic cash payments to members. This is a unique characteristic of the balance sheet of dairy cooperatives.)

The 94 cooperatives marketed 142.9 billion pounds of milk in 2007. They represented 61 percent of all dairy cooperatives and 94 percent of cooperative milk volume.

Total income reported by the 94 cooperatives was \$44.2 billion (table 13). Of this amount, 87.6 percent (\$38.8 billion) was from milk and dairy products sales, 11.6 percent (\$5.1 billion) was from supply and other sales, and less than 1 percent was from other income.

Substracting total costs and expenses from total income, net margin before taxes was \$404 million or 28 cents per hundredweight of milk marketed. This represents a before-tax return on equity of 12.2 percent.

Some cooperatives reported the value of the milk they bargained for as sales in the income statements, while others did not. For this latter group, an estimated value of the milk that was bargained for was included in the milk and dairy products sales in order for the cooperative sales figures to be consistent. The estimated value is offset by the equal amount of the cost of goods sold and, therefore, does not affect the \$404 million net savings reported. Milk and dairy product sales may also include some inter-cooperative transactions; again, this does not affect the reported total net savings of dairy cooperatives as a group.

Table 11 - Number of employees of 86 dairy cooperatives, 2007

|                                 | Cooperatives reporting | Full-time<br>employees | Part-time<br>employees | Member milk |
|---------------------------------|------------------------|------------------------|------------------------|-------------|
|                                 |                        | Number                 |                        | Million lbs |
| Having full-time employees      | 65                     | 21,475                 | 2,938                  | 127,422     |
| Having only part-time employees | 6                      | -                      | 6                      | 296         |
| Having no employee              | 15                     | -                      | -                      | 3,767       |
| Total reported                  | 86                     | 21,475                 | 2,944                  | 131,485     |
|                                 |                        | F                      | Percent                |             |
| Share of total cooperatives     | 55%                    | *n.a.                  | n.a.                   | 86%         |

<sup>\*-</sup> not available.

## Table 12—Aggregated balance sheet of 94 dairy cooperatives, 2007

|  | Thousand dollars  |
|--|-------------------|
| Assets:                                |                   |
| Current assets                         | 7,258,423         |
| Net PP&E and other assets              | 4,609,394         |
| Investments in other co-ops            | 152,067           |
| Assets not categorized                 | 935               |
| Total assets                           | <u>12,020,819</u> |
| Liabilities & equity:                  |                   |
| Current liabilities                    | 6,290,839         |
| Long-term & other liabilities          | 2,409,129         |
| Liabilities not categorized            | <u>677</u>        |
| Total liabilities                      | 8,700,645         |
| Members' equity                        |                   |
| Common stock                           | 1,857             |
| Preferred stock                        | 232,595           |
| Allocated equity                       | 2,727,249         |
| Un-allocated equity                    | <u>358,473</u>    |
| Total equity                           | <u>3,320,174</u>  |
| Total liabilities and equity           | <u>12,020,819</u> |
| Number of dairy cooperatives reporting | 94                |
| Member milk (million pounds)           | 142,865           |
| Member Hill (Hillion pounds)           | 172,000           |
| Total assets per hundredweight         | \$8.41            |
| Total liabilities per hundredweight    | \$6.09            |
| Members' equity per hundredweight      | \$2.32            |

## Table 13—Aggregated income statement of 94 dairy cooperatives, 2007

|  | Thousand dollars |
|--|------------------|
| Milk & dairy product sales1                  | 38,765,715       |
| Supply and other sales                       | 5,128,272        |
| Service receipts, subsidiary and other incor | me 318,880       |
| Patronage refunds received                   | 8,377            |
| Non-recurring gains                          | 15,733           |
| Total income                                 | 44,236,977       |
| Cost of goods sold <sup>1</sup>              | 41,221,393       |
| Expenses                                     | 2,606,133        |
| Non-recurring losses                         | 5,161            |
| Total costs and expenses                     | 43,832,687       |
| Net margin before taxes                      |                  |
| Net margin before taxes                      | <u>404,290</u>   |
| Number of dairy cooperatives reporting       | 94               |
| ,  | 142,865          |
| Member milk (million pounds)                 | 142,000          |
| Net margin before taxes per hundredweigh     | t \$0.28         |
| Before-tax return on members' equity         | 12.2%            |

<sup>&</sup>lt;sup>1</sup> Includes the estimated value of milk that was bargained for by some cooperatives but was not reported in their income statements. Both items may also include some inter-cooperative transactions.

#### **USDA Rural Development**

#### Rural Business-Cooperative Programs

Stop 3250

Washington, D.C. 20250-3250

USDA Rural Development provides research, management, and educational assistance to cooperatives to strengthen the economic position of farmers and other rural residents. It works directly with cooperative leaders and Federal and State agencies to improve organization, leadership, and operation of cooperatives and to give guidance to further development.

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